

DUO-FAST

NAILERS STAPLERS FASTENERS

Intermediate Stapler DS-7648B

0134676

DUO-FAST CORPORATION
QUALITY DRIVE
HUNTLEY, ILLINOIS 60142-6700
U.S.A.

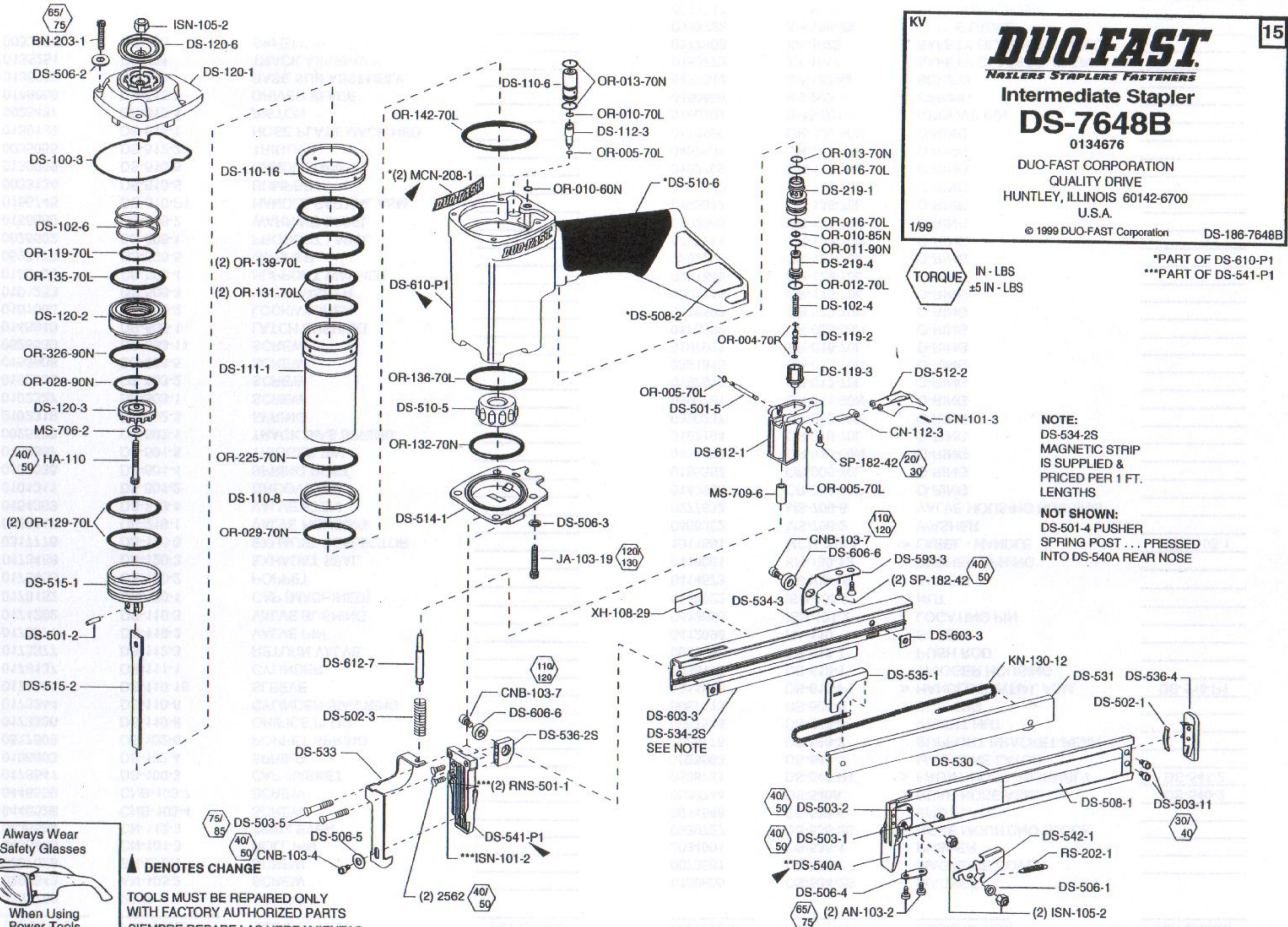
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DS-186-7648B

1/99

TORQUE IN - LBS
±5 IN - LBS

*PART OF DS-610-P1
***PART OF DS-541-P1



NOTE:
DS-534-2S
MAGNETIC STRIP
IS SUPPLIED &
PRICED PER 1 FT.
LENGTHS

NOT SHOWN:
DS-501-4 PUSHER
SPRING POST ... PRESSED
INTO DS-540A REAR NOSE

Always Wear
Safety Glasses

When Using
Power Tools
XA-1011 CLEAR
XA-1022 TINTED

▲ DENOTES CHANGE
TOOLS MUST BE REPAIRED ONLY
WITH FACTORY AUTHORIZED PARTS
SIEMPRE REPAIRE LAS HERRAMIENTAS
SOLAMENTE CON PARTES DE REPUESTO
AUTORIZADAS POR DUO-FAST

DS-7648B

| UNIQUE # | PART NO. | DESCRIPTION | REPLACES |
|----------|-----------|---------------------|----------|
| 0383760 | 2562 | SCREW | |
| 0393843 | AN-103-2 | SCREW | |
| 0397026 | BN-203-1 | SCREW | |
| 0435438 | CN-101-3 | ROLL PIN | |
| 0435594 | CN-112-3 | TRIP LEVER | |
| 0446526 | CNB-103-4 | SCREW | |
| 0446559 | CNB-103-7 | SCREW | |
| 0178541 | DS-100-3 | CAP GASKET | |
| 0196303 | DS-102-4 | SPRING | |
| 0517508 | DS-102-6 | POPPET SPRING | |
| 0173336 | DS-110-6 | ORIFICE PLUG | |
| 0173344 | DS-110-8 | CYLINDER BIAS RING | |
| 0173351 | DS-110-16 | SLEEVE | |
| 0178137 | DS-111-1 | CYLINDER | |
| 0173377 | DS-112-3 | RETURN VALVE | |
| 0173971 | DS-119-2 | VALVE PIN | |
| 0174292 | DS-119-3 | VALVE BUSHING | |
| 0178152 | DS-120-1 | CAP (MACHINED) | |
| 0173450 | DS-120-2 | POPPET | |
| 0173468 | DS-120-3 | EXHAUST SEAL | |
| 0317776 | DS-120-6 | EXHAUST DEFLECTOR | |
| 0489146 | DS-219-1 | VALVE HOUSING | |
| 0154393 | DS-219-4 | VALVE STEM | |
| 0101311 | DS-501-2 | GROOVE PIN | |
| 0102038 | DS-501-4 | SPRING POST | |
| 0150367 | DS-501-5 | TRIGGER PIN | |
| 0025379 | DS-502-1 | TRACK BIAS SPRING | |
| 0102319 | DS-502-3 | SPRING | |
| 0102327 | DS-503-1 | SCREW | |
| 0102335 | DS-503-2 | SCREW | |
| 0153908 | DS-503-5 | SCREW | |
| 0528539 | DS-503-11 | SCREW | |
| 0148940 | DS-506-1 | LATCH BUSHING | |
| 0101063 | DS-506-2 | LOCKWASHER | |
| 0101253 | DS-506-3 | LOCKWASHER | |
| 0135723 | DS-506-4 | SUPPORT WASHER | |
| 0527473 | DS-506-5 | WASHER | |
| 0025502 | DS-508-1 | PRODUCT LABEL | |
| 0156869 | DS-508-2 | WARNING LABEL | |
| 0156745 | DS-510-P1 | HANDLE PARTIAL ASM. | |
| 0033134 | DS-510-5 | BUMPER | |
| 0139006 | DS-510-6 | HANDLE GRIP | |
| 0035055 | DS-512-2 | TRIGGER | |
| 0139139 | DS-514-1 | NOSE PLATE MACHINED | |
| 0025437 | DS-515-1 | PISTON | |
| 0149856 | DS-515-2 | DRIVER BLADE | |
| 0135269 | DS-530 | BASE SUB ASSEMBLY | |
| 0135251 | DS-531 | TRACK ASSEMBLY | |
| 0033076 | DS-533 | SAFETY YOKE ASM. | |

DS-7648B
1/99 (15) KV

| UNIQUE # | PART NO. | DESCRIPTION | REPLACES |
|----------|------------|------------------------|-----------|
| 0138685 | DS-534-2S | MAGNET | |
| 0073981 | DS-534-3 | MAGAZINE COVER | |
| 0034991 | DS-535-1 | PUSHER | |
| 0039727 | DS-536-2S | NOSE MOUNTING BLOCK | |
| 0014548 | DS-536-4 | END PLATE | |
| 0538744 | DS-540A | > REAR NOSE ASM. | DS-540-2 |
| 0538751 | DS-541-P1 | > FRONT NOSE ASSEMBLY | DS-541-2 |
| 0025593 | DS-542-1 | MAGAZINE LATCH | |
| 0025775 | DS-593-3 | SUPPORT BRACKET-REAR | |
| 0067546 | DS-603-3 | INSERT NUT | |
| 0067413 | DS-606-6 | BUSHING | |
| 1011869 | DS-610-P1 | > HANDLE PARTIAL ASM. | DS-510-P1 |
| 0035113 | DS-612-1 | TRIGGER HOUSING | |
| 0035287 | DS-612-7 | PUSH ROD | |
| 0412098 | HA-110 | SCREW | |
| 0413856 | ISN-101-2 | LOCATING PIN | |
| 0413922 | ISN-105-2 | NUT | |
| 0414573 | JA-103-19 | SCREW | |
| 0418061 | KN-130-12 | PUSHER SPRING | |
| 1011861 | MCN-208-1 | > LABEL - HANDLE | MCN-108-1 |
| 0408302 | MS-706-2 | WASHER | |
| 0277632 | MS-709-6 | VALVE HOUSING BUSHING | |
| 0140996 | OR-004-70P | O-RING | |
| 0196352 | OR-005-70L | O-RING | |
| 0414409 | OR-010-60N | O-RING | |
| 0197194 | OR-010-70L | O-RING | |
| 0390237 | OR-010-85N | O-RING | |
| 0390781 | OR-011-90N | O-RING | |
| 0197913 | OR-012-70L | O-RING | |
| 0391615 | OR-013-70N | O-RING | |
| 0197921 | OR-016-70L | O-RING | |
| 0178558 | OR-028-90N | O-RING | |
| 0178566 | OR-029-70N | O-RING | |
| 0201715 | OR-119-70L | O-RING | |
| 0201848 | OR-129-70L | O-RING | |
| 0202291 | OR-131-70L | O-RING | |
| 0397711 | OR-132-70N | O-RING | |
| 0202366 | OR-135-70L | O-RING | |
| 0192617 | OR-136-70L | O-RING | |
| 0202382 | OR-139-70L | O-RING | |
| 0192799 | OR-142-70L | O-RING | |
| 0457531 | OR-225-70N | O-RING | |
| 0178590 | OR-326-90N | O-RING | |
| 0140202 | RNS-501-1 | GROOVE PIN | |
| 0450866 | RS-202-1 | SPRING | |
| 0427849 | SP-182-42 | SCREW | |
| 0456772 | XA-1011 | SAFETY GLASSES, CLEAR | |
| 0277806 | XA-1022 | SAFETY GLASSES, TINTED | |
| 0353722 | XH-108-29 | CYCLE LABEL | |
| 0073247 | XT-1030 | HEX WRENCH SET | |